

Alfa-V 1 and 2 m legs mounting kit

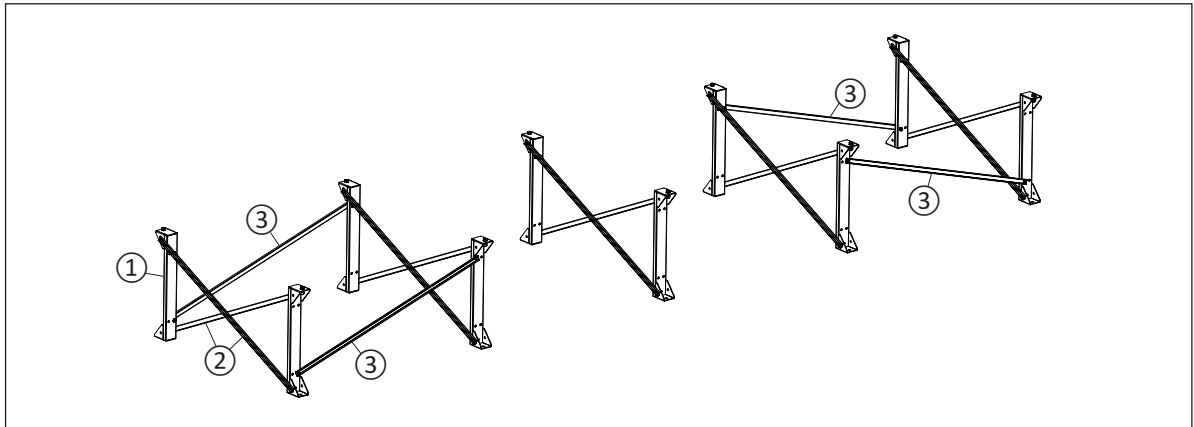
Assembly instructions

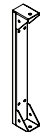
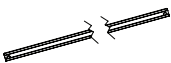
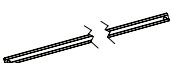


1 Important information










This document is an annex to Alfa-V Instruction Manual and applies to the option 1 and 2 m legs mounting kit. This document is supplied in combination with the Air Cooled Liquid Coolers Product Manual AHE00050 and the Alfa-V Instruction Manual. All manuals must be carefully examined and instructions should be followed up at all times. Alfa LU-VE does not accept liability for any damage resulting from non-compliance to the instructions as given in the manuals and order-related documents.

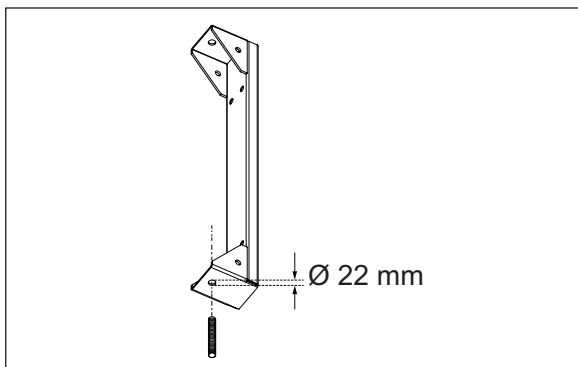
2 Components



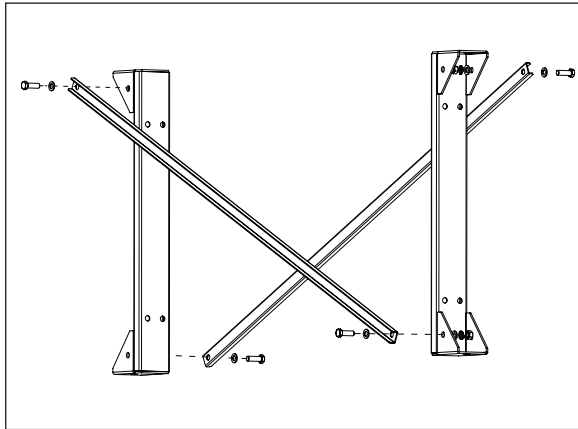
Pos	Item	Description
1		Leg
2		Frontal wind brace
3		Lateral wind brace
4		Screw M16x70
5		Screw M16x50

Pos	Item	Description
6		Washer M16
7		Grower M16
8		Nut M16
9		Screw M20x55
10		Washer M20
11		Grower M20
12		Nut M20

3 Installation

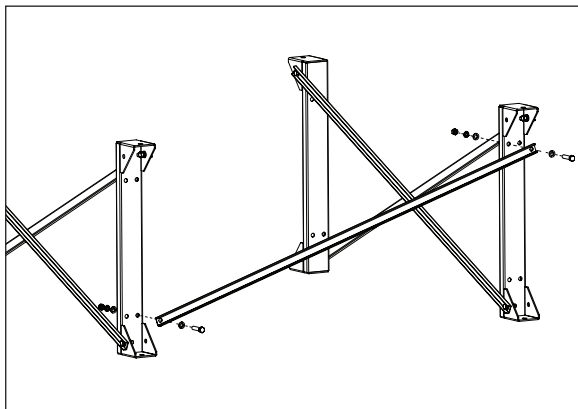


Anchor all the legs (1) to a level ground with proper anchor bolts (not included in the scope of supply). Layout as per footprint of the legs mounting kit.



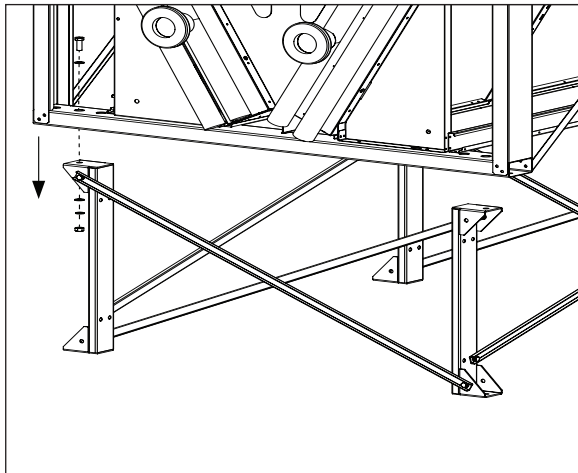
Fix the frontal wind braces (2) to the legs with the M16 screws, washers, growers and nuts.

Pos	Size	Quantity (per wind brace)
5	Screw M16x50	x2
6	Washer M16	x4
7	Grower M16	x2
8	Nut M16	x2



Fix the lateral wind braces (3) to the legs with the M16 screws, washers, growers and nuts.

Pos	Size	Quantity (per wind brace)
4	Screw M16x70	x2
6	Washer M16	x4
7	Grower M16	x2
8	Nut M16	x2



With a crane, carefully position the cooler on the legs and support the unit weight. Always follow guidelines and instructions as given in the Air Cooled Liquid Coolers Product Manual and the Alfa-V Instruction Manual to lift the unit.

Fix the cooler to the legs with the M20 screws, washers, growers and nuts.

Pos	Size	Quantity (per leg)
9	Screw M20X55	x1
10	Washer M20	x2
11	Grower M20	x1
12	Nut M20	x1

Check the tightening of all fixings prior to and just after removing the crane lifting chains.

The structure must be subjected to a maintenance check yearly or after any abnormal event.



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